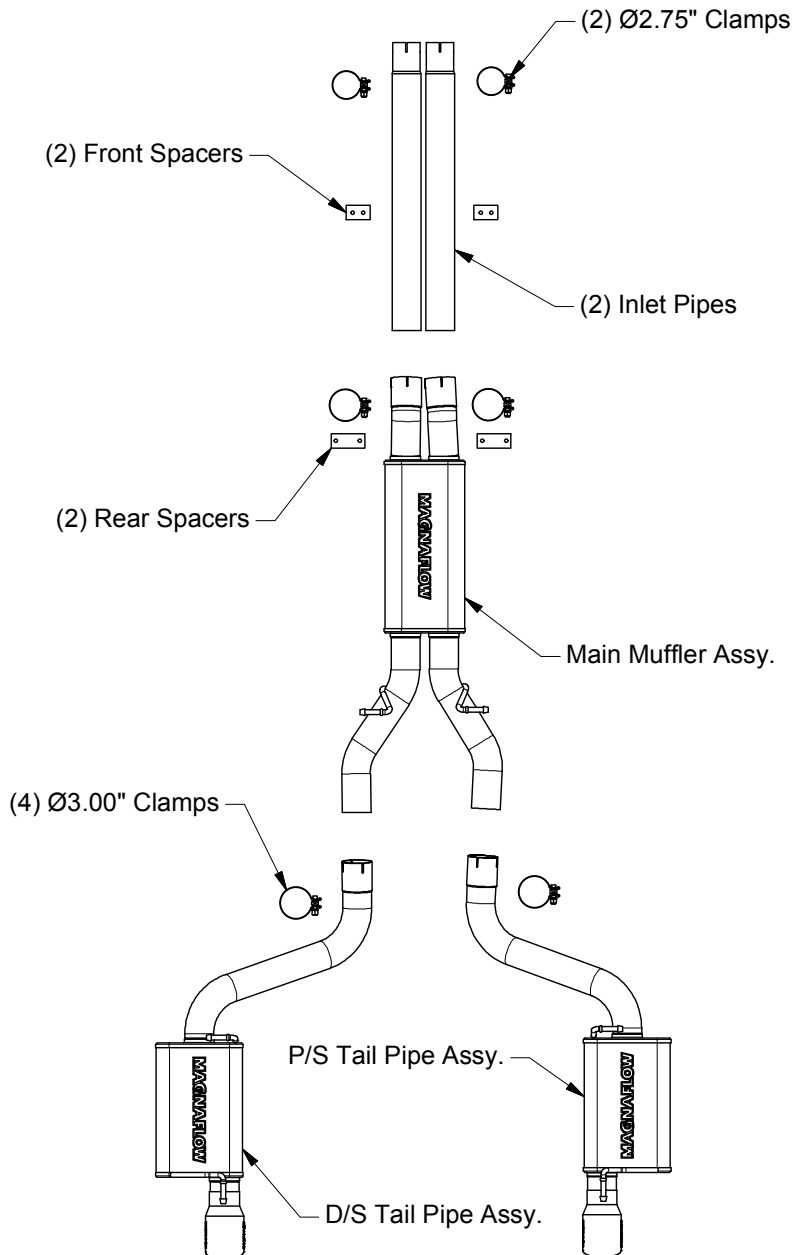


### 2012 Chrysler 300C SRT-8 6.4L Hemi



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To begin removal of the OEM system, unbolt and remove the two exhaust cross members located just forward of the OEM muffler assembly. Loosen the clamps at the outlets of the catalytic converters. Working front to rear remove all clamps and disengage the welded hangers from the rubber isolators. Do not damage the OEM rubber isolators, as they will be re-used to mount the new exhaust system.

**Step 2:** Begin installation of the new system by fastening the two Inlet Pipes to the catalytic converter extensions using the supplied 2.75" clamps. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the Main Muffler Assembly using the supplied 3.00" clamps and by fitting the welded hangers into the OEM rubber isolators. Install the driver's and passenger's Tail Pipe Assemblies in a similar fashion. When reinstalling the cross members use the supplied spacers to allow for clearance.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30 - 35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**